

AUTOMATIC SCREWDRIVING SYSTEMS
 1849 Business Center Dr. Duarte, CA 91010, U.S.A.
 626-303-2777 • Fx: 626-303-8874 • sales@assemblyauto.com

DATE: _____

PLEASE PROVIDE AS MUCH INFORMATION AS POSSIBLE, DRAWINGS & IMAGES CAN BE ATTACHED AND SUBMITTED WITH THIS FORM

CUSTOMER: _____ PH: _____
(REQUIRED) (REQUIRED)

CONTACT / TITLE: _____ FX: _____

ADDRESS: _____

DISTRIBUTOR / REP: _____ PHONE: _____

APPLICATION INFORMATION

PROJECT NAME: _____

DESCRIPTION: _____

FEED RATE: _____ screws/minute

of SCREWS/ASSY: _____

of PARTS/MIN: _____

TORQUE REQUIRED: _____

SCREW DRIVING ORIENTATION:
 PLEASE CHECK ONE



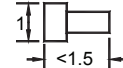
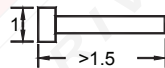
SCREW INFORMATION

FEEDABILITY:

DETERMINED BY SCREW HEAD TO LENGTH RATIO

EASILY FEEDABLE

DIFFICULT TO FEED



DRIVE TYPE:

PLEASE CHECK ONE

SLOTTED



PHILLIPS



SIZE:

POZI-DRIVE



SIZE:

TORX +

INTERNAL

EXTERNAL



SIZE:

INTERNAL HEX KEY



SIZE:

EXTERNAL HEX



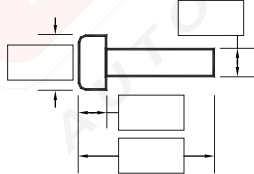
SIZE:

OTHER

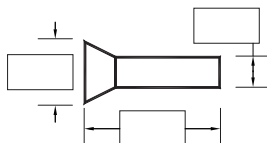
SPECIFY: _____

SCREW PROFILE:

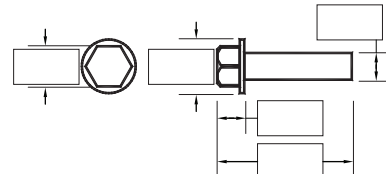
A



B



C



OTHER

SPECIFY: _____

THREAD TYPE:

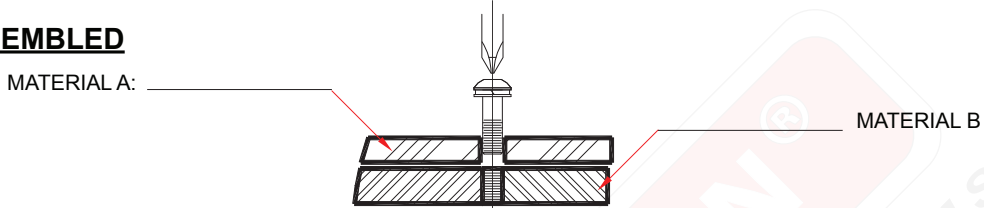
SUPPLY SCREW DRAWING, IF POSSIBLE

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PRODUCT DESCRIPTION

- APPLIANCE
 AUTOMOTIVE
 ELECTRONICS
 WOODWORKING
 OTHER SPECIFY: _____

MATERIALS BEING ASSEMBLED

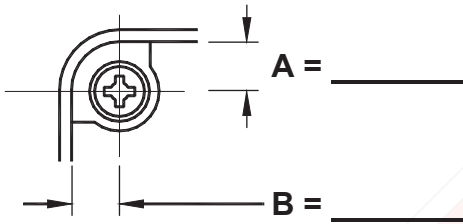


IF FINISH PROTECTION IS CRITICAL PLEASE SPECIFY: _____

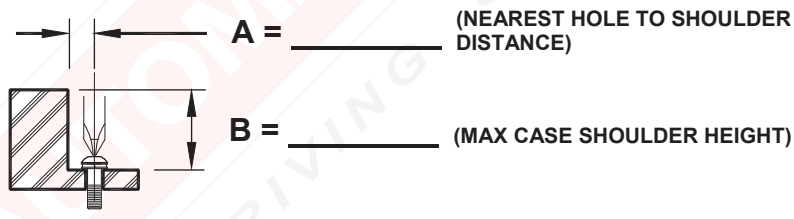
ACCESS INFORMATION

NOTE: PLEASE SUBMIT PART DRAWING IF POSSIBLE

CORNER ACCESS



SHOULDER ACCESS



WORKPLACE LAYOUT

- BENCH TOP
 CONVEYOR (PALLET)
 CONVEYOR (BELT)
 DIAL MACHINE
 OTHER SPECIFY: _____

HAND HELD TYPE

- OPERATOR SITTING
 MANUAL OPERATION
 OPERATOR STANDING
 RIGID FIXTURED
 OTHER SPECIFY: _____

MACHINE TYPE

- ROBOT 2-AXIS
 ROBOT 3 OR MORE AXIS

MACHINE FIXTURED

- WORK CELL
 DIAL TABLE
 PALLETIZED

OPTIONS (CHECK ALL THAT APPLIES)

- SCREW PRESENCE
 TORQUE SENSING
 TORQUE REACTION STAND
 SWIVEL HANDPIECE
 DEPTH SENSING
 TORQUE MONITORING
 FEED UNIT CASTERS
 BULK HOPPER

7.0 INFORMATION REQUIRED FOR PROCESSING A MACHINE ORDER

7.1 PURCHASE ORDER – PURCHASE ORDER IS TO CLEARLY SPECIFY THE SHIP TO, BILL TO, DELIVERY DATE AND SHIPPER INFORMATION.

7.2 SCREWS – A MINIMUM OF 5 LBS OF SCREWS PER MACHINE FOR CONTINUOUS CYCLE TESTING.

7.3 SAMPLE PARTS – ONE (1) COMPLETE ASSEMBLED PART. ALL THE FASTENERS TO BE MARKED IN INK PEN OR PAINT IF THEY ARE TO BE ASSEMBLED BY THE MACHINE. ALSO INCLUDE AT LEAST 2 PARTS WHICH HAVE NEVER BEEN ASSEMBLED AND SCREW DRIVEN. THESE PARTS ARE USED TO CHECK THE MACHINE'S ABILITY TO FUNCTION ON FRESH PARTS.