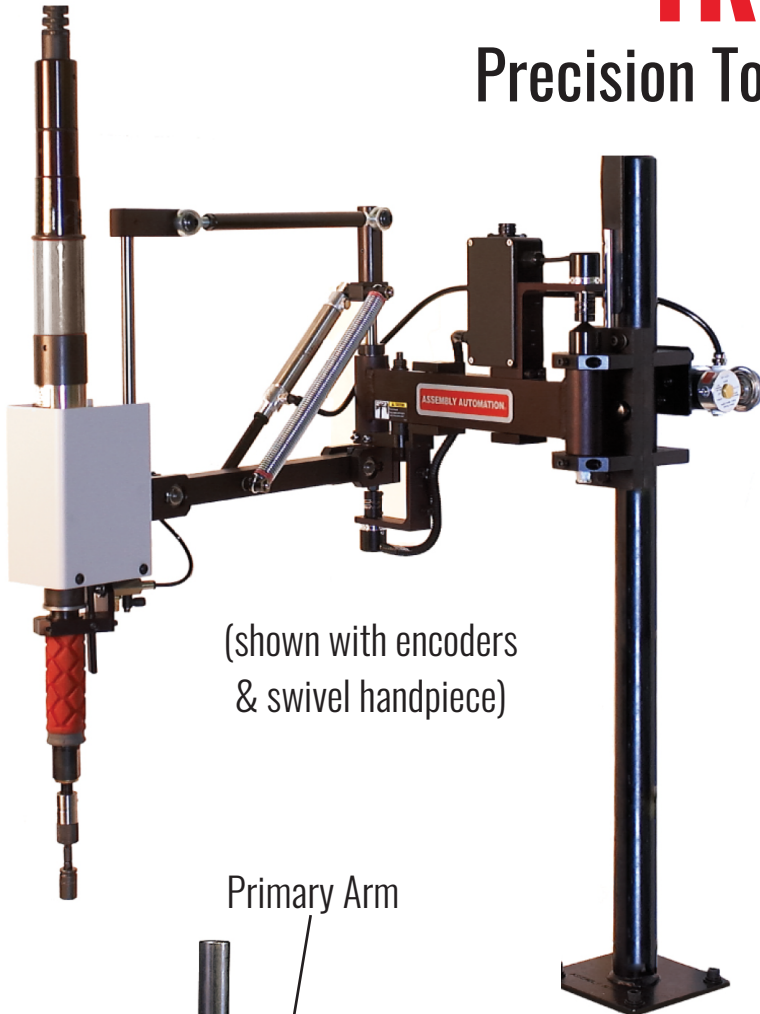


ASSEMBLY AUTOMATION[®]

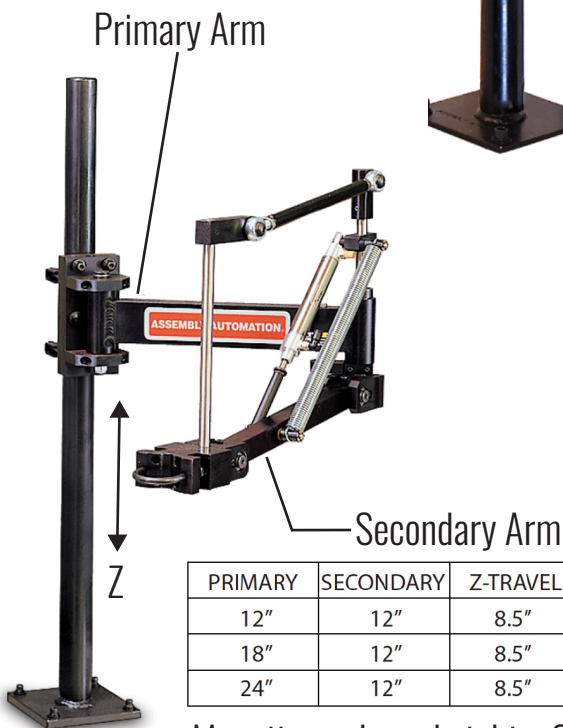
AUTOMATIC SCREWDRIVING SYSTEMS

TR-1

Precision Tool Support



(shown with encoders
& swivel handpiece)



PRIMARY	SECONDARY	Z-TRAVEL
12"	12"	8.5"
18"	12"	8.5"
24"	12"	8.5"

Mounting column height = 30"

- ▶ Built for high cycle use with ball bearing joints & rigid support column
- ▶ The TR-1 features high torque capacity (40 Nm) with tool adaptors for most tool brands.
- ▶ Optional encoders provide positional information for sequential fastening & changing tool strategies
- ▶ A spring loaded cable support is also included together with an output cable for the two (2) encoders
- ▶ Encoders may be used on an existing PLC controller at the station. (Optional controller available)
- ▶ The swivel handpiece & remote start trigger provide a comfortable and ergonomic workstation
- ▶ A combination spring & air cylinder support system handles tools up to 5 lbs. (2.3kg) with controlled
- ▶ The TR series may be supplied with screw sensors & blow feed system for a complete "smart" workstation

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AUTOMATIC SCREWDRIVING SYSTEMS



Basic TR-1



TR-2

<i>Maximum Recommended Specifications</i>			
#	Model	Max Tool Weight	Max Torque
1	TR-1	5 lbs. (2.3 Kg)	354 In-lb (40 NM)
2	TR-1HD	5 lbs. (2.3 Kg)	620 In-lb (70 NM)
3	TR-2	10 lbs. (4.5 Kg)	1328 In-lb (150 NM)

Features and Benefits:

- ▶ Rigid construction.
- ▶ Sealed bearings at each joint for smooth action and minimum deflection.
- ▶ Air cylinder/spring suspension for a zero gravity feel.
- ▶ Adjustments in each plane to ensure perpendicularity to the work surface.
- ▶ Optional swivel hand piece to keep the operator's wrist straight.
- ▶ Optional remote start trigger for lever operated tools to keep the operator's hand close to the process.
- ▶ Optional down-assist feature. Great for thread forming fasteners and maintaining positive bit engagement.
- ▶ Optional encoders provide X-Y positioning for "Smart Workstations".